

Process Sheet

split

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HI-STEP LEG ASSEMBLY	
Job Number	: 39861-2		Part Number	: D3065041	
Estimate Number	: 10385		Drawing Number	: D3065 REV B	
P.O. Number	:		Project Number	: N/A	
This Issue	: 13/06/2008	S.O. No. :	Drawing Revision	: B	
Prsht Rev.	: NC		Material	:	
First Issue	: 1/1	Type : SMALL /MED FAB	Due Date	: 30/06/2008	Qty: 40 Um: Each
Previous Run	: 38650				
Written By	:				
Checked & Approved By	: JD 08/01/01				
Comment	: Est Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	39861A	STEP SPACER	
		Comment: Sub-Component STEP SPACER 1 x D3065-1 Batch B 39861A	
2.0	39861B	STEP SPACER	
		Comment: Sub-Component STEP SPACER 1 x D3065-3 Batch B 39861B	
3.0	39861C	STEP LEG	
		Comment: Sub-Component STEP LEG 2 x D3065-5 Batch B 39861C	
4.0	39861D	STEP SPACER	
		Comment: Sub-Component STEP SPACER 1 x D3065-7 Batch B 39861D	
5.0	MS20470AD44	Rivet, Universal Head	
		Comment: Qty.: 30.0000 Each(s)/Unit Total : 3000.0000 Each(s) Rivet, Universal Head	
		Pick: Qty Part Number Description Batch	
	30 MS20470AD4-4	Rivet	M108377

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Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 39861

Part Number: D3065041

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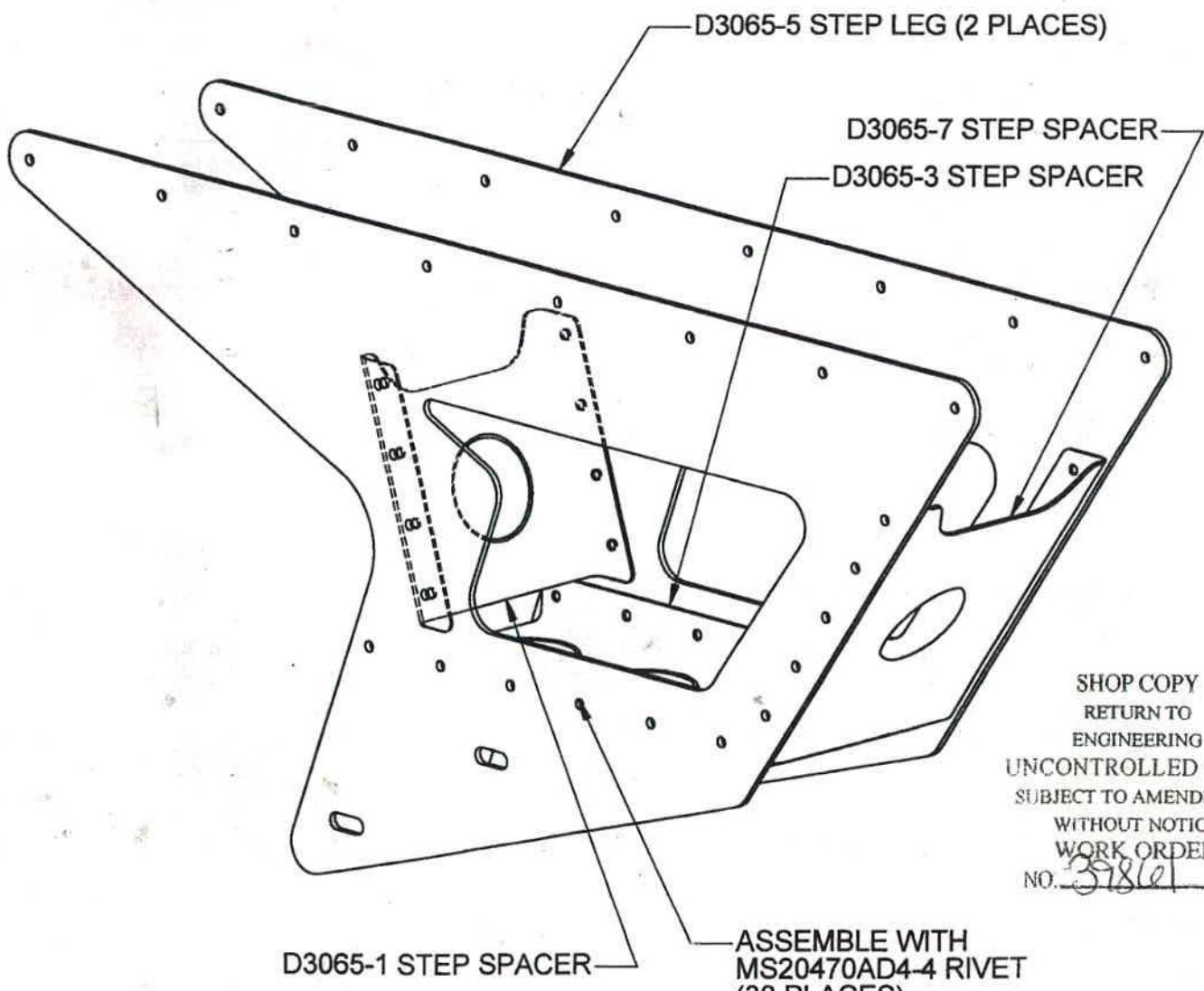
Seq. #:	Machine Or Operation:	Description :
6.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		 <i>08/10/06 (40)</i>
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per Dwg D3065 and Identify as D3065-041
7.0	QC5	INSPECT WORK TO CURRENT STEP
		 <i>08/10/06 (40) counter</i>
		Comment: INSPECT WORK TO CURRENT STEP
8.0	PACKAGING 1	PACKAGING RESOURCE #1
		 <i>08/10/06 (40)</i>
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>WA</i>
9.0	QC21	FINAL INSPECTION/W/O RELEASE
		 <i>08/10/08 (40)</i>
		Comment: FINAL INSPECTION/W/O RELEASE

Job Completion


08.10.06

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3065
PH	<i>[Signature]</i>	REV. B SHEET 1 OF 5
DATE	06.05.23	TITLE STEP LEG ASSEMBLY
		SCALE 1:2
A	02.09.11	NEW ISSUE
B	06.05.23	ADD 6061-T6 MATERIAL, ADD SLOTS TO D3065-5

RELEASED*06.06.20 - [Signature]***D3065-041 STEP LEG ASSEMBLY****COPYRIGHT © 2002 BY DART AEROSPACE LTD.**

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